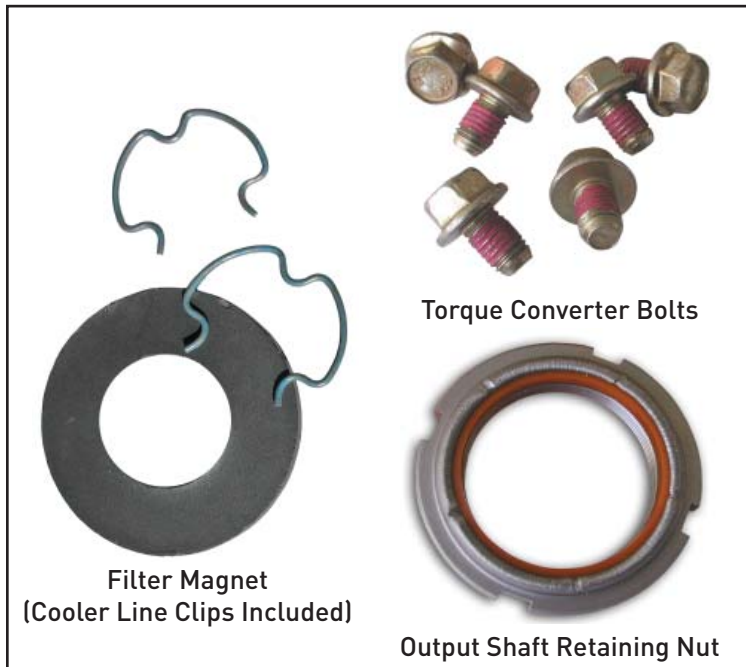




Bulletin No. 031107

**Allison  
LCT 1000/2000 Series  
OVERHAUL KITS & COMPONENTS**



**Filter Magnet  
(Cooler Line Clips Included)**

**Torque Converter Bolts**

**Output Shaft Retaining Nut**

**Application**

Allison LCT 1000/2000 Series 5 Speed  
2000-On

**Components**

**50480R**, Friction Module, 1000/2000 Allison  
2000-On

**50481**, Steel Module, 1000/2000 Allison  
2000-On

**50440**, Filter, 1000/2000 Allison 2WD & 4x4  
(Shallow Pan) (Black) 2000-On

**50442**, Filter, 1000/2000 Allison 4x4 (Deep Pan)  
(White) 2000-On

**F-349**, Filter, 1000 Allison (Spin On) External  
2000-On

**Customer Value Proposition**

Toledo Trans-Kit® is proud to be the only kit manufacturer to include the output shaft retaining nut that is considered a "one time use" only fastener because of the nylon locking insert in the nut.

We have also included the filter magnet as well because of reports of the magnet being broken when removed from the transmission filter or having also been left out when the transmission filter has been serviced at some point.

The magnet is extremely important in helping to reduce contamination from affecting the operation of the transmission and should always be used.

We also have included the torque converter retaining bolts that come from the factory. They come with a loctite coating and are also considered a "one time use" only fastener. These new bolts should always be torqued to the proper factory setting of 44 ft. lbs. to ensure proper operation of the fastener.

**Rebuilding Kits**

**T116002A**, OHK, 1000/2000 Allison 5 Speed,  
without Molded Pistons, 2000-Up

**T116002AP**, OHK, 1000/2000 Allison 5 Speed,  
with Molded Pistons, 2000-On

**T116004A**, Master Less Steels, 1000/2000 Allison  
5 Speed, without Molded Pistons, 2000-On

**T116004AP**, Master Less Steels, 1000/2000  
Allison 5 Speed, with Molded Pistons, 2000-On

**T116006A**, Master with Steels, 1000/2000 Allison  
5 Speed, without Molded Pistons, 2000-On

**T116006AP**, Master with Steels, 1000/2000  
Allison 5 Speed, with Molded Pistons, 2000-On

